



JIANGSU BEIER DECORATION MATERIALS CO., LTD.

No.999 Chaoyang Rd, Henglin Town, Changzhou City, 213101 JS, China

Tel:86-519-68861223 Fax:86-519-68863336

[www.bb flooring.com](http://www.bb flooring.com) [info@bb floor.com](mailto:info@bb floor.com)

# BBL VINYL FLOORS





# ABOUT US



Established in 1991, Jiangsu Beier Decoration Materials Co., Ltd. (also known as BBL) is located in Changzhou, Jiangsu province, a professional manufacturer of vinyl floors & laminate floors. We have 20 years of experience in construction materials and have a good reputation in this field. Our products have exported to more than 80 countries worldwide.

We have implemented a strict and complete quality control system, which ensures that each product can best meet customers' quality requirements. Besides, all of our products have been strictly inspected before shipment. We have attained ISO9001:2008 certification for our management system and we are now using Lean Manufacturing System to improve our efficiency of internal management.

BBL vinyl floors are the result of years of experiences in manufacturing floor covering. BBL's superior construction, accompanied by its tremendous value and exclusive features, makes BBL a perfect choice for resilient floors.

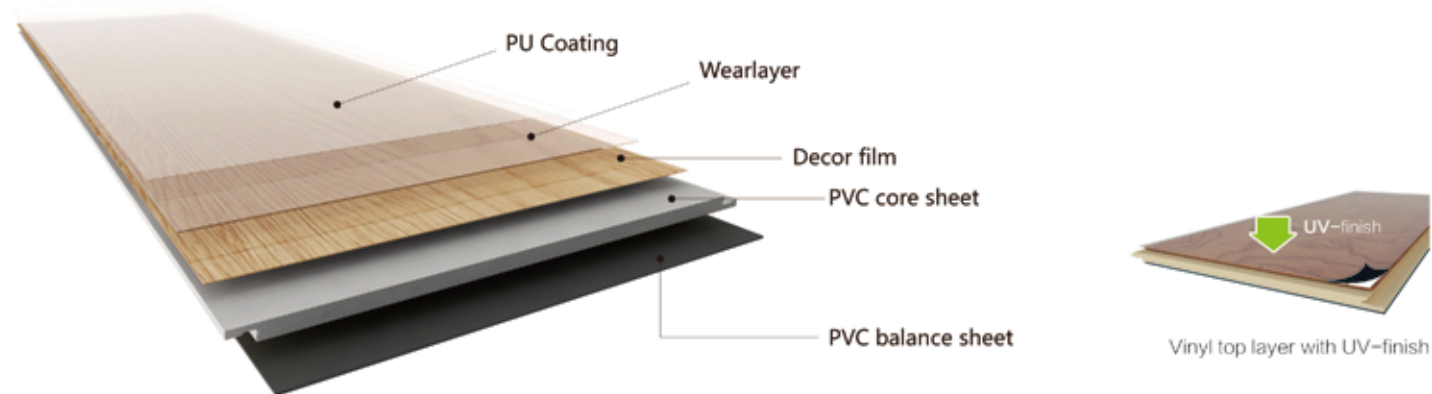
In 2010, BBL set up "Product Research and Developing Department" jointly with Nanjing Forestry University. BBL has established "BBL Floor Engineering Technology Research and Developing Center". Every 3 days, one new color will be created by this center. This center will develop any new flooring color based on different market's flooring style requirement.

We will insist on our business concept, which is "Following the market need, based on professional marketing, guaranteed by the creditable service" to build BBL as a professional brand and providing satisfactory products and service to clients all over the world. BBL will commit to make "BBL" brand as a world wide known brand both in the international and domestic market for various building materials.



Tests about VOCs, Reach, ROHs, IIC & STC, Anti-Bacterial, Anti-Fungi, Flammability, etc. are available. Please contact our sales representative for the reports.





Anti Bacterial



Sound Insulation



sealed edges or all sides with bevelled edges



Negative Ion technology

# PRODUCT ADVANTAGES

Flexibility of design options –BBL VINYL FLOORS is available in a large variety colors and styles. It is also possible to get custom designs created for a particular flooring pattern like firm logos etc.

Resilience – reduces noise and provides underfoot comfort.

Durability – BBL VINYL FLOORS are very durable and maintains its characteristics under heavy foot traffic and use. It is moisture and stain resistant, so spills can be easily removed.

Water resistant – a good choice for kitchen, bathrooms, laundry and mudroom.

Bio-based plasticizer is made from 100% organic raw materials.

Product is 100% recyclable at end of lifecycle.

Floating installation system, very easy for DIY.

Creates no toxin – it is environmentally friendly.

High life expectancy – lasts for decades with a minimal maintenance.

Anti-microbial – also good in hospitals and schools as well as in kid's nursery rooms.

Cost effective – BBL VINYL FLOORS are comparatively less expensive than most other floors. It is much easier to afford than flooring options with similar attributes.

Environmentally friendly – We use one of the best plasticizer DOTP. We have passed certification of Floorscore and DIBt.

Locking system – With 10 years of experiences in profiling, we have the easiest locking system to ensure the strongest pulling strength.

# BBL VINYL FLOORS

## Pro's and Con's of BBL Product compared to other floors

	BBL Products								Other products		
Features\Product	Composite VinylFloors	Vinyl Locking	Loose lay	Magic Loc	Gecko Tec	Vinyl Plank-dry back	Magnetic LVT	Woven LVT	Ceramic	Locking LVT with HDF core	Engineered Floor
Materials Cost	Gold	50%Gold & 50% Silver	50%Gold & 50% Silver	Silver	Bronze	Bronze	Silver	Silver	Silver	50%Gold & 50% Silver	Diamond
Cost for installation	Bronze	Silver	Bronze	Bronze	Bronze	Gold	Bronze	Gold	Gold	Silver	Gold
Waterproof	Excellent	Excellent	Excellent	Good	Good	Good	Good	Good	Excellent	Not Good	Not Good
Easy to install	Excellent	Good	Excellent	Excellent	Excellent	Not Good	Excellent	Not Good	Not Good	Good	Not Good
Easy for replacement	Not Good	Good	Excellent	Excellent	Excellent	Not Good	Excellent	Good	Not Good	Not Good	Not Good
Quiet performance	Excellent with Cork underlayment	Good	Excellent	Good Excellent	Good	Good	Good	Good	Not Good	Not Good	Not Good
Environmentally friendly	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Not Good	Not Good
Reuse	Good	Not Good	Excellent	Not Good	Good	Not Good	Good	Not Good	Not Good	Good	Good
Recycleable after use	Not Good	Good	Good	Good	Good	Good	Good	Good	Not Good	Not Good	Not Good

## PRODUCT SERIES - 1

# Vinyl Locking

BBL Vinyl Locking series combines beautiful and realistic wood patterns with easy locking system. Durable and water-resistant, this is a high end resilient flooring. We provide a vast array of options of colors for your choices. It's suitable to be used at kitchen and bathroom.

Get the natural look and feel of wood - minus the maintenance - with BBL Vinyl Locking.

## Product Specifications

Size: 936 x 150mm, 1220 x 150mm  
1220 x 180mm, 1220 x 228mm  
1500 x 228mm  
Thickness: 3.2mm, 4.2mm, 5.0mm  
Wearlayer: 0.1-1.0mm  
UV-coating  
Unilin easy locking system



For the format products pls refer to page 42.

## PRODUCT SERIES - 2

## Product Specifications

Size: 942 x 157mm, 1227 x 157mm  
1227 x 187mm, 1227 x 235mm  
1508 x 235mm  
Thickness: 1.5-5.0mm  
Wearlayer: 0.1-1.0mm  
UV-coating  
Dry back

# Dry Back

BBL Vinyl Plank is a very classic series in vinyl floor family, comes in different specifications and large selections! Looks and feels like real wood... feel the great Warm comfort and quiet under foot... Water-resistant. Perfect in high moisture areas... basements, kitchens, and bathrooms.



For the format products pls refer to page 42.

## Loose lay

BRI: Loose lay series is amazing, no adhesive or glue is necessary, no click system, the flooring secures itself to your sub-floor, it's true floating. All decors are developed from real engineered floor, with natural pattern and color lines. Pressed by Taiwan technology, pursuing perfect details in every wood grain. Creating better foot-sense and more natural lookings.

## Product Specifications

Size: 942x157mm, 1227x157mm  
1227x187mm, 1227x235mm  
Thickness: 4.0, 5.0mm  
Wearlayer: 0.3-1.0mm  
UV-coating  
Loose lay



### Advantages

- Easy to install, easy to maintain, easy to replace
- Special formula and treatment, resistant to fire, glass, knife, scratch
- The floor secure itself to sub-floor, no click system is needed
- 100% virgin PVC, more environmentally friendly, Phthalate-free certified

For the format products pls refer to page 42.

## Composite Vinyl Floors

## Product Specifications

Size: 1217 x 146mm, 596 x 296mm  
Random Width 1217x124/174.5/225mm  
Thickness: 5.5mm, 6.5mm, 7.5mm, 8.0mm  
Wearlayer: 0.15-1.0mm  
UV-protected finish  
EVA&XPE&Cork attachment available  
Easy & strengthened locking system



Composite Vinyl Floors combines the resilience of LVT and stability of composite wood core, with very easy click system, inherit the waterproof feature from LVT and WPC, as stable as laminate floor. Cork attachment is available to obtain a fantastic quiet effect.

This is a very high end product, more environmentally friendly than laminate floor, as resilient as LVT, waterproof, easy for installation.



### Advantages

- Water proof, will not swell when exposed to water
- Easy to install with unique click system
- Minimal time prep
- No need to acclimate the floor
- Perfect for second look product with attractive 3D



## Magic Loc

Magic Loc is a very easy for installation, can be lays directly over your old floor, no floor prep or messy glue needed! Just connect the overlapping planks and it's done.

With a wide range of decors and colors, renovate your whole house today. Magic Loc is also suitable for wet rooms!

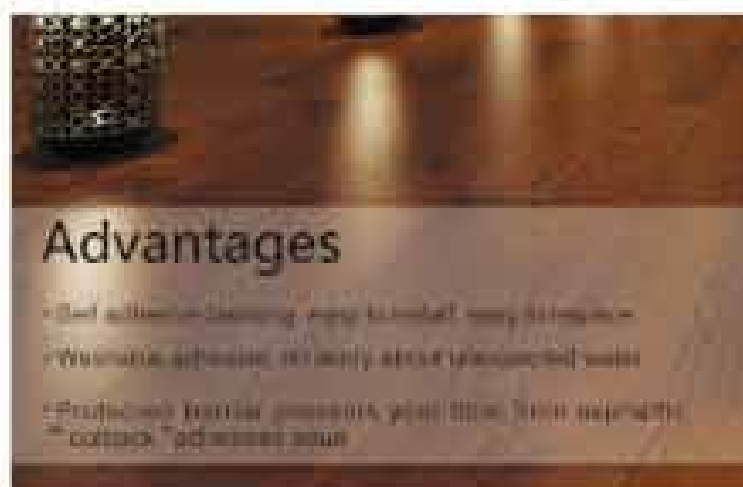


### Product Specifications

Size: 942 x 157mm  
Construction: 2.0mm top layer, 1.5mm bottom layer, with a barrier layer to protect your floor from asphaltic "cutback" adhesives issue  
Thickness: 3.5mm  
Wearlayer: 0.15, 0.20, 0.30, 0.50mm  
UV-protected finish  
Patented Magic Loc

### Product Specifications

Size: 942 x 157mm  
Thickness: 2.5mm  
Wearlayer: 0.15, 0.20, 0.30, 0.50mm  
UV-protected finish  
Washable glue backing



## GeckoTec

Gecko Tec is a new revolution on LVT, with 2.5mm thickness, as resilient as loose lay, with a washable glue backing, very easy to install and replace. Protected barrier prevents your floor from asphaltic "cutback" adhesives issue.

If you like, you can wash you floor with water when they get dirty, and lay down again when dry.

It's easier for installation than regular vinyl plank, ideal choice for DIY, easy to maintain and replace. It's suitable to be installed at office building, hospital, bedroom, kitchen, etc.

Product Specifications



### Product Specifications

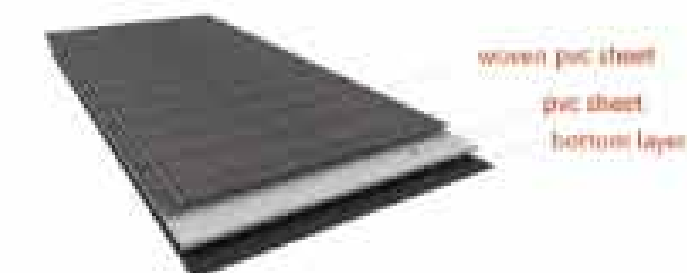
Size: 942x157 mm  
Thickness: 2.5 mm  
Wearlayer: 0.3mm, 0.5mm  
UV-protected finish

### Advantages

- No glue needed.
- In many cases there is no acoustical requirement.
- No expansion as a result of moisture.
- It is extremely qualified for heavy wear areas.
- Fast and easy installation.

## Woven Lvt

BBL Woven Lvt Series have stunning color choices. Whether it is domestic house healthcare, supermarket, business center, education or hospital, BBL Woven Lvt have outstanding performance. Not only BBL Woven Lvt is warm and realistic, but also it is highly durable and extremely resistant to scratch, due to its pure PVC wear layer UV-coating treatment makes the maintenance easy and cost-effective.



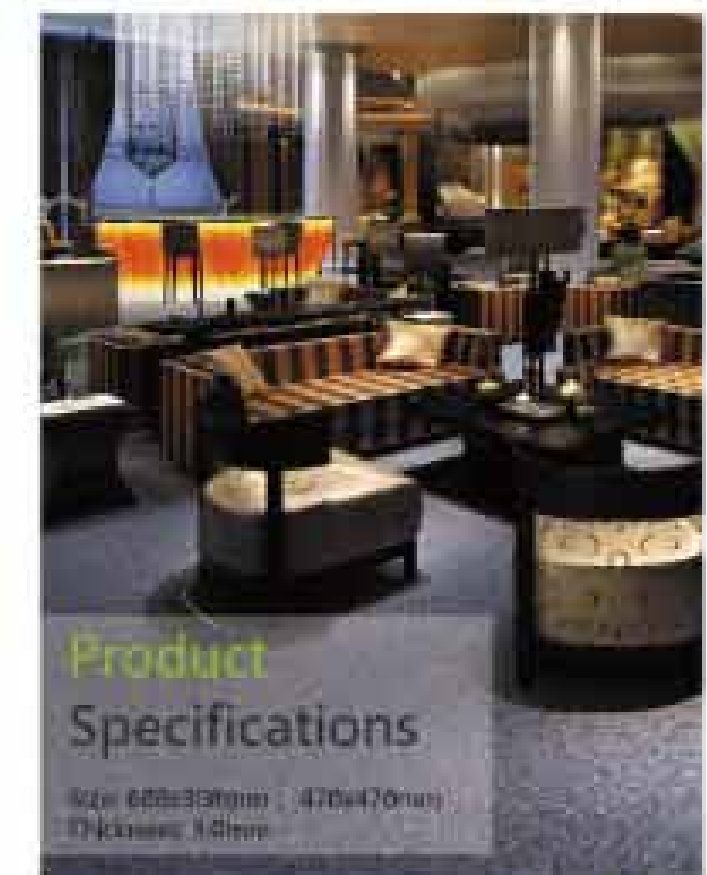
### Advantages

- Free to install, no worry about the pattern repeat.
- Excellent durability with high abrasion resistance.
- High antiskid with the special woven net.
- Eco-friendly, no formaldehyde.

## Magnetic Lvt

This is an innovation of vinyl tiles. This solution is ideal for renovation where there is a hard floor, this often doesn't need to be demolished, and so BBL Magnetic Floor can be installed directly over the existing floor without damaging the subfloor. Because you don't work with adhesives, you don't have to wait for drying and you will not need to block areas, this system is also very convenient for shops, hotels, offices, etc.

The existing hard surface does not need to be removed. The laying is fast and simple. In addition, BBL Magnetic Floor can simply be removed, and of course also easy to be renewed. When replacing a design you can continue to use the magnetic foil. The magnetic force can reach to 2700G. The whole system can be used over and over again. The transfer of the material is a magnetic film, which lies loose on the surface, after which then simply the BBL MAGNETIC VINYL FLOOR is installed.



### Product Specifications

Size: 600x300mm ; 470x470mm  
Thickness: 1.0mm



# BRING BEST LIFE



*Building and Creating the Future*

## Textures For Selection...



Antique Wood Texture



Crystal Texture



Carpenter Handscraped  
Texture



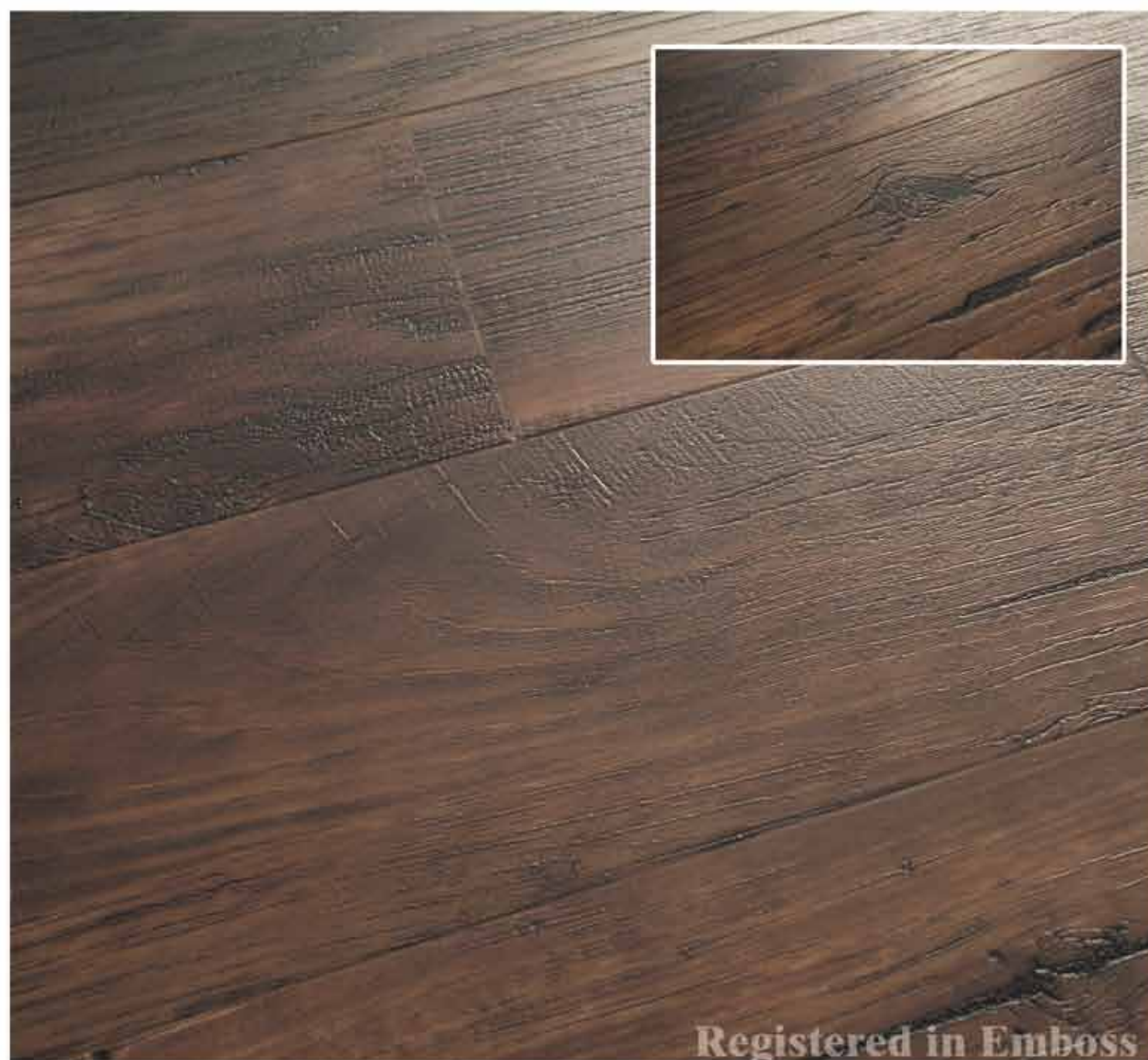
Random EIR-201207



Natural touch-Registered in Emboss series is amazing. All decors are developed from real engineered floor, with natural pattern and color tones. Made by Taiwan technology. Pursuing perfect details in every wood grain. Creating better foot sense and more natural lookings.

## Product Specifications

Size: 936x150mm or 942x157mm  
Thickness: 2.0 -5.0mm  
Wearlayer: 0.3-1.0mm  
UV-Coating  
Locking system or Dry back



Registered in Emboss

★ BBL-96092-I ( Chocolate Cypress )

## NATURAL TOUCH REGISTERED IN EMOSS



★ BBL-96092-F Rustic Cypress



★ BBL-96092-C2 Brown Memory



★ BBL-96092-D Desert Cypress



★ BBL-96092-J Exotic Cypress



★ BBL-96092-C1 Further Missing



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## Product Specifications

Size: 936x150mm or 942x157mm  
Thickness: 2.0 -5.0mm  
Wearlayer: 0.3-1.0mm  
UV-Coating  
Locking system or Dry back



★ BBL-98229-3 ( Coca Blossom )

## NATURAL TOUCH REGISTERED IN EMBOSS



★ BBL-98229-1 Berne Miracle



★ BBL-98229-5 Kiev Champaign



★ BBL-98229-7 Regal Continent



★ BBL-98229-6 Greenland Aurora



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## Product Specifications

Size: 1220x180mm or 1227x187mm  
Thickness: 2.0 -5.0mm  
Wearlayer: 0.3-1.0mm  
UV-Coating  
Locking system or Dry back



★ BBL-96196-6 ( Cairo Past )

## NATURAL TOUCH REGISTERED IN EMBOSS



★ BBL-96196-3 Riyadh Oak



★ BBL-96196-5 Jeddah Oak



★ BBL-96196-7 Hodeida Times



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## Product Specifications

Size: 1220x180mm or 1227x187mm  
Thickness: 2.0 -5.0mm  
Wearlayer: 0.3-1.0mm  
UV-Coating  
Locking system or Dry back



☆ BBL-976-5

Registered in Emboss

## NATURAL TOUCH REGISTERED IN EMBOSS



☆ BBL-976-1



☆ BBL-976-4



☆ BBL-976-2



## COLORS FOR SELECTION...



Decors taken by photograph may vary from finished products. All decors in different series can be shared.



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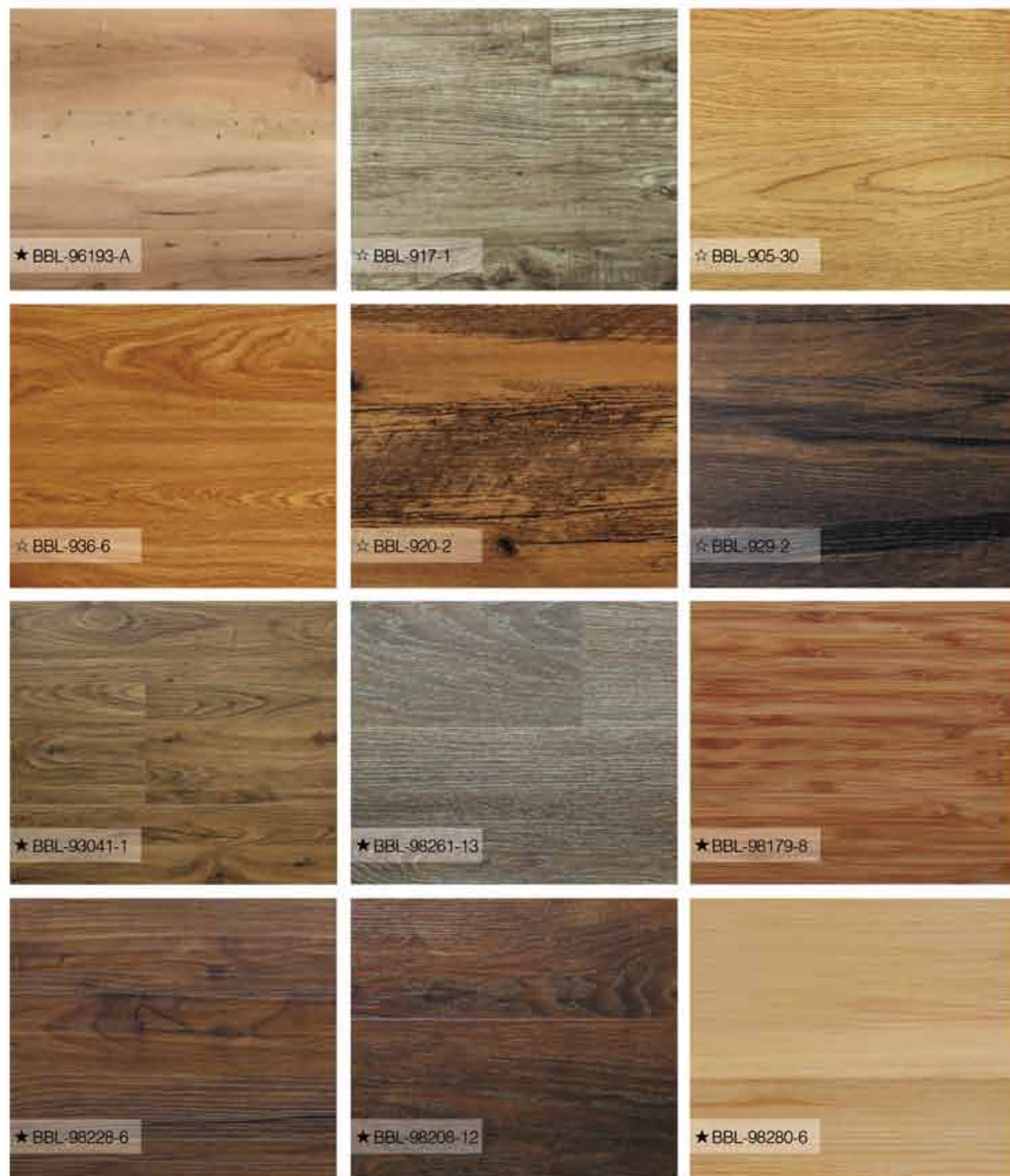
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# WOVEN COLORS

# WOVEN COLORS

## COLORS FOR WOVEN VINYL FLOOR



BBL-XW-05



BBL-XW-01



BBL-XW-02



BBL-XW-03



BBL-XW-04



BBL-XW-06



BBL-XW-07



BBL-XW-08



BBL-XW-09



BBL-XW-10



BBL-XW-12



BBL-XW-13



BBL-XW-14



BBL-XW-15



BBL-XW-20



BBL-XW-21



BBL-XW-22



BBL-XW-23



BBL-P-16



BBL-P-18



BBL-P-19



BBL-P-23



BBL-P-26



BBL-P-31





# Vinyl Tile

Maybe your room calls for a vinyl tile that mimics the look of natural products such as stone, ceramic, or slate.

BBL Click Tile series offers durable ceramic-like finish with natural textures and realistic details. For a beautiful and versatile floor, choose BBL Click Tile for your home or small business. Go where your inspiration takes you.

## Product Specifications

Tile Plank - Dry Back  
Size : 608x308mm, 470x470mm  
Thickness : 2.0-3.0mm  
Wearlayer : 0.15-1.0mm  
UV-Coating

Size: 600 x 300mm  
Thickness: 4.2mm , 5.0mm  
Wearlayer: 0.3-1.0 mm  
UV-Coating  
Unilin easy locking system



## Textures For Selection...





# TILE COLORS FOR SELECTION...



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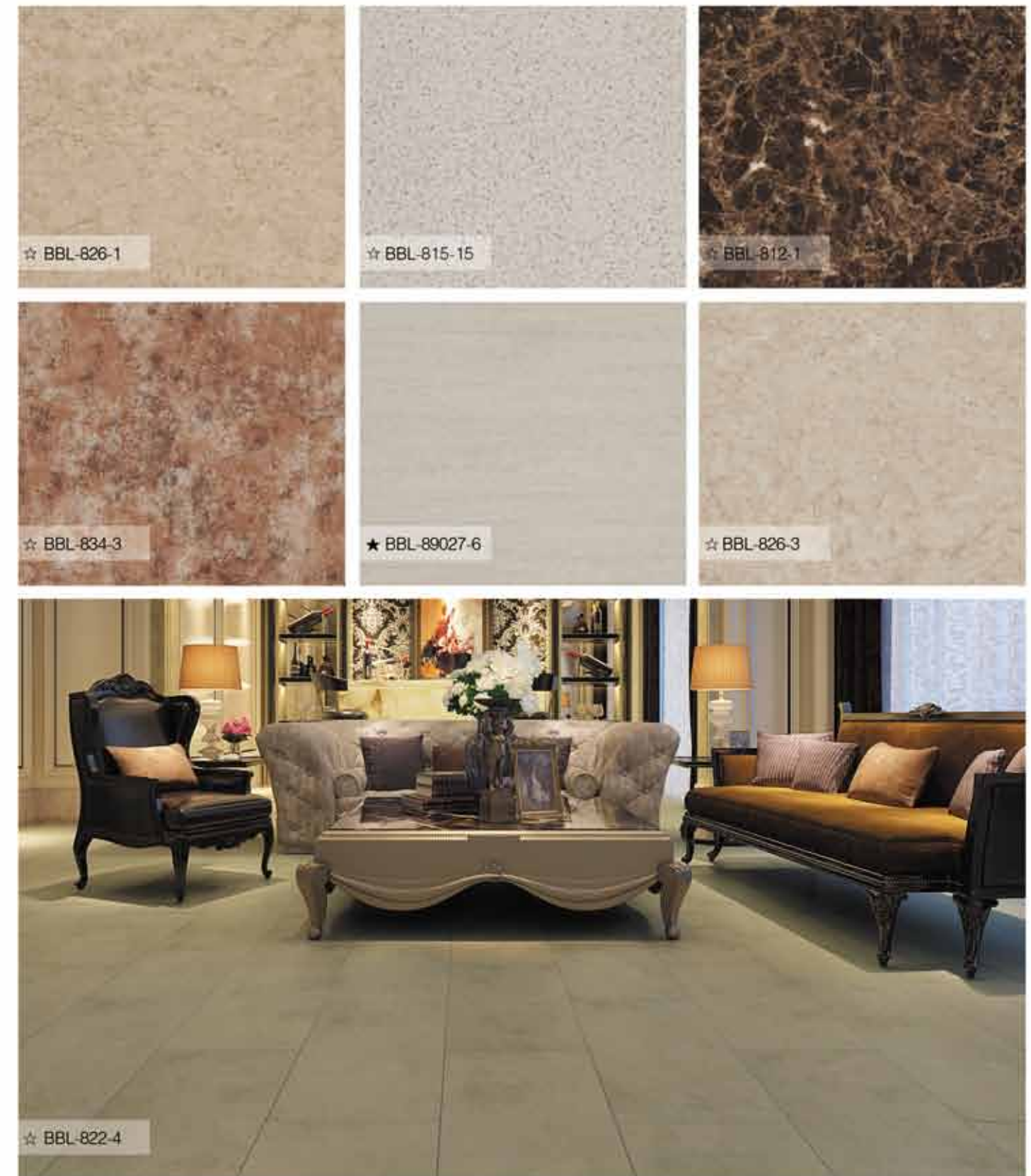
## TILE COLORS FOR SELECTION...



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## TILE COLORS FOR SELECTION...



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# TECHNICAL

## DATA OF

### BBL VINYL FLOORS

# NOTES



Characteristics	Standards			
	EN	Result	ASTM	Result
Size	EN 427	Pass	ASTM F536	Pass
Overall Thickness	EN 428	Pass	ASTM F386	Pass
Wear Layer Thickness	EN 429	Pass	ASTM F410	Pass
Dimension Squareness and Straightness	EN 427	Pass, Squareness:0.18mm; Straightness:0.07mm		
Chemical Resistance	EN 423	Pass	ASTM F925 ASTM F1344	Pass
Colour Fastness to Artificial Light	EN 20105:B02 Method A	Pass, ≥Grade 6	ASTM F1515	Pass
Heat Stability by Color Change			ASTM F1514	Pass
Castor Chair Suitability	EN 425	Pass		
Residual Indentation	EN 433	Pass, 0.06mm	ASTM F1914 ASTM F970	Pass
Abrasion Group	EN660-1/2	Group T	ASTM F510 ASTM D3384	Pass
Impact Resistance			ASTM F1265 ASTM D2632	Pass
Dimensional Stability	EN 434	Pass	ASTM F2199	Pass, 0.1%
Sound Reduction	EN ISO717-2(ΔLw)	2 dB		
Flexibility	EN 435 Method A	Pass	ASTM F137	Pass
Slip Resistance	EN 13893	Class DS	ASTM D2047-93	Pass
Electrical Resistance	EN 1081 Method C	Pass	ASTM F150-06	Pass
Thermal Resistance	EN 12664	Pass		
Toxic Element Test	EN 71-3	Pass,Not toxic.Does not contain heavy metal and formaldehyde		
Behaviour to Fire	EN ISO11925-2 EN13501-1 EN ISO 9239-1	Bfl-S1	ASTM E648-06	Pass/Class1
Smoke Density			ASTM E662	Pass, <450